SIMSCRIPT II.5® TUTORIAL

EDWARD C. RUSSELL

CACI
12011 San Vicente Boulevard
Los Angeles, California 90049

ABSTRACT

This tutorial will present the highlights of the SIMSCRIPT II.5 approach to building discrete event simulation models. The approach will be to construct a small example problem, implement the program in SIMSCRIPT II.5, and then to display the modularity which is possible with SIMSCRIPT II.5 by adding several "real-world" complexities to the model.

1. BACKGROUND

Simulation languages are (or should be) more than extensions of general-purpose programming languages designed to ease the burden of programming simulation problems. The influence of a good simulation language should be felt during the specification and model design stages of simulation as well as during computer implementation. If the "world-view" of the simulation language is well understood, and if the world-view is appropriate for a given problem, then the language should aid immeasurably in reducing the effort (and consequently elapsed time) in transforming model from concept to realization.

2. SIMSCRIPT II.5 WORLD-VIEW

SIMSCRIPT is a discrete-event language (Figure 1.) Actions are modelled in terms of events. Sequences of events describing actions of a single object (or entity) are modelled as processes. Many important relationships are described dynamically in terms of entities-attributes-sets. This very powerful data structuring is one of the unique features of the language. The implementation in SIMSCRIPT of the classical simulation problems, such as small queueing models or job-shop simulations, have been described elsewhere (see References).

3. SINSCRIPT II.5 IMPLEMENTATIONS

SIMSCRIPT II.5 has been implemented on seven different manufacturer's computers including IBM, HONEYWELL, CDC, Univac, VAX, NCR, PRIME and most recently the IBM PC/XT. Development is underway for VAX/UNIX and Gould. A major emphasis is to achieve portability of models from one machine to another since the type of models typically written in SIMSCRIPT have a fairly long lifetime and are often shared among a community of users with different computers.

4. SINSCRIPT II.5 AVAILABILITY

SIMSCRIPT II.5 is the proprietary product of CACI and is available from them for lease or purchase. SIMSCRIPT is also available on Boeing Computer Services, Control Data-Cybernet, D & B Computing Services, Service Bureau Corporation, and United Computing Services.

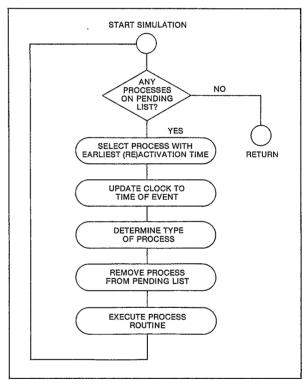


Figure 1: The Timing Routine

A university program is supported by CACI in which SIMSCRIPT is supplied to educational institutions for the cost of distribution.

5. THE TUTORIAL EXAMPLE

The tutorial is built around a simple queueing problem first presented in (SCHRIBER) and later revised in (FISHMAN 1978). An African Port consists of three docks serviced by a single tug (Figure 2). Ships which arrive to be loaded must use the tug to enter and leave the docks. The ships arrive according to an exponential distribution of inter-arrival times with a mean of

eleven hours. The ships are of three sizes distributed as follows:

25% have a mean loading time of 18 hours 55% have a mean loading time of 24 hours 20% have a mean loading time of 36 hours

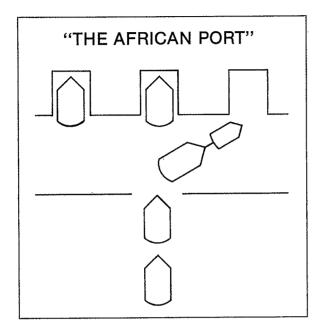


Figure 2: Example Program

The times are all exponentially distributed about these means. The time for moving a ship into or out of a dock is also exponentially distributed with a mean of one hour. Ships queue for the tug and/or the dock on a first-come-first-served basis.

The first task is to model this existing situation and measure the utilization factors for the tug and the dock. In addition, the congestion in the harbor (queueing statistics for the tug and dock) are to be measured. Finally, statistics on the inport time for the ships should be collected.

After this simple model is developed, the next phase is to superimpose a new category of tanker. These new tankers belong to a fixed size fleet. They have a mean loading time of 21 hours and require the same tug and dock services as the other tankers. When they leave the port, they make a round-trip to their destination in a mean time of ten days (again exponentially distributed). The same statistics should be reported as above in order to determine the impact of the new tankers on the port.

The next complication to be added to the model is the effect of external interruptions such as storms and smog. A storm serves to delay the arrival of ships and to detain them when ready to depart. Smog alerts cause the unloading of ships to be interrupted until the smog alert is lifted. Since storms and smog are fairly rare occurences, these phenomena are to be represented as they actually occurred over some historical period.

Finally, in order to verify the correct execution of the model, the SIMSCRIPT tools for debugging will be added to the model.

The tutorial shall be comprised of a detailed walkthrough of the original model and a discussion of the evolution to the completed model in the following steps:

- 1) original simple model with only old tankers (Figure 3);
- 2) additions for statistical output (Figure 4);
- additions for the new tankers; (Figure 5);
- 4) additions for storms and smog; (Figure 6):
- additions for debug (Figure 7).

SIMSCRIPT II.5 TUTORIAL MODEL AN AFRICAN PORT STUDY

PREAMBLE PROCESSES INCLUDE GENERATOR AND SHIP RESOURCES INCLUDE DOCK AND TUG THE SYSTEM HAS A LOADING.TIME RANDOM STEP VARIABLE DEFINE LOADING.TIME AS A REAL VARIABLE DEFINE .END.OF.SIMULATION TO MEAN TIME.V >= 365. END "PREAMBLE

READ LOADING.TIME
CREATE EVERY DOCK(1)LET U.DOCK(1) = 3
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
ACTIVATE A GENERATOR NOW
START SIMULATION
END "MAIN

INPUT DATA:

0.25 18 0.55 24 0.2 36 4

PROCESS GENERATOR
UNTIL .END.OF.SIMULATION,
DO ____ DO
ACTIVATE A SHIP NOW
WAIT EXPONENTIAL.F(11.0, 2) HOURS
LOOP
STOP
END "PROCESS GENERATOR

PROCESS SHIP
REQUEST 1 DOCK(1)
REQUEST 1 TUG(1)
WAIT EXPONENTIAL.F(1.0,3) HOURS
RELINQUISH 1 TUG(1)
WORK EXPONENTIAL.F(LOADING TIME, 4) HOURS
REQUEST 1 TUG(1)
WAIT EXPONENTIAL.F(1.0,5) HOURS
RELINQUISH 1 TUG(1)
RELINQUISH 1 DOCK(1)
END "PROCESS SHIP

Figure 3

```
SIMSCRIPT II.5 TUTORIAL MODEL
AN AFRICAN PORT STUDY
                                            SIMSCRIPT II 5 TUTORIAL MODEL
AN AFRICAN PORT STUDY
                                                                                                                                                                                                                                                                                      PREAMBLE
PREAMBLE
PROCESSES INCLUDE GENERATOR AND SHIP
                                                                                                                                                                                                                                                                                                  AMBLE
PROCESSES INCLUDE GENERATOR AND SHIP
EVERY SHIP HAS A TYPE
DEFINE TYPE AS AN ALPHA VARIABLE
            RESOURCES INCLUDE DOCK AND TUG
            RESOURCES INCLUDE DOCK AND TUG
THE SYSTEM HAS A LOADING.TIME RANDOM STEP VARIABLE
DEFINE LOADING.TIME AS A REAL VARIABLE
CEINEL LOADING.TIME AS A REAL VARIABLE
ACCUMULATE AVG.DOCK.OUBLE AS THE AVERAGE OF N.C. DOCK
ACCUMULATE DOCK.UTILIZATION AS THE AVERAGE OF N.X. DOCK
CCUMULATE TUG.UTILIZATION AS THE AVERAGE OF N.X. TUG
ACCUMULATE AVG.TUG.OUBLE AS THE AVERAGE OF N.C. TUG
TALLY AVG.IN PORT.TIME AS THE AVERAGE
AND NO.OF.SHIPS.SERVED AS THE NUMBER
AND MAX.IN.PORT.TIME AS THE AVERAGE
AND MAX.IN.PORT.TIME AS THE AVERAGE
BEFINE END. OS ENMILY ATON TO MEAN TIME V. N. 265
                                                                                                                                                                                                                                                                                                  RESOURCES INCLUDE DOCK AND TUG
                                                                                                                                                                                                                                                                                                  DEFINE NO.NEW.SHIPS AS AN INTEGER VARIABLE
                                                                                                                                                                                                                                                                                                DEFINE NO.NEW.SHIPS AS AN INTEGER VARIABLE
THE SYSTEM HAS A LOADING.TIME RANDOM STEP VARIABLE
DEFINE LOADING.TIME AS A REAL VARIABLE
ACCUMULATE AVG.DOCK QUEUE AS THE AVERAGE OF N.O. DOCK
ACCUMULATE DOCK UTILIZATION AS THE AVERAGE OF N.X. DOCK
ACCUMULATE TUG. UTILIZATION AS THE AVERAGE OF N.X. THE
ACCUMULATE TUG. UTILIZATION AS THE AVERAGE OF N.X. TUG
ACCUMULATE AVG.TUG. QUEUE AS THE AVERAGE OF N.O. TUG
TALLY AVG.I.N.PORT.TIME AS THE AVERAGE
AND NO.OF. SHIPS.SERVED AS THE NUMBER
AND NO.OF. SHIPS.SERVED AS THE MAXIMUM OF IN.PORT.TIME
DEFINE IN.PORT.TIME AS THE MAXIMUM OF IN.PORT.TIME
DEFINE IN.PORT.TIME AS A REAL VARIABLE
DEFINE OF OS. SIMILATION.TO MEAN TIME V. > 286
            DEFINE .END.OF.SIMULATION TO MEAN TIME.V > = 365.
 END "PREAMBLE
                                                                                                                                                                                                                                                                                                  DEFINE .END.OF.SIMULATION TO MEAN TIME.V > = 365.
                                                                                                                                                                                                                                                                                      END "PREAMBLE
MAIN

READ TYPE DISTRIBUTION
PRINT 1 LINE THUS

SKIP 1 LINE
CREATE EVERY DOCK(1)
LET U.DOCK(1) = 3
CREATE EVERY TUG(1)
LET U.DUG(1) = 1
ACTIVATE A GENERATOR NOW
START SIMULATION
END "MAIN
                                                                                                                                                                                                                                                                                                  READ LOADING.TIME
PRINT 1 LINE THUS
AFRICAN PORT TANKER STUDY
SKIP 1 LINE
                                                                                                                                                                                                                                                                                  AFHICAN PORT TANKER STU

SKIP 1 LINE
READ NO.NEW SHIPS
PRINT 1 LINE WITH NO.NEW.SHIPS THUS
NO OF NEWS SHIPS IS '.

SKIP 1 LINE
CREATE EVERY DOCK(1)
LET U.DOCK(1) = 3
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
ACTIVATE A GENERATOR NOW
START SIMULATION
END "MAIN
        PROCESS GENERATOR
UNTIL .END.OF.SIMULATION.
DO
                 DO
ACTIVATE A SHIP NOW
WAIT EXPONENTIAL.F(11.0, 2) HOURS
LOOP
SKIP 2 LINES
PRINT 11 LINES WITH TIME V. NO OF SHIPS.SERVED,
AVG.IN PORT TIME, MAX IN.PORT.TIME
DOCK.JTILIZATION(1)3, AVG.DOCK QUEUE(1),
TUG.UTILIZATION(1)3, AVG.DOCK QUEUE(1) THUS
AFTER 1... DAYS
                                                                                                                                                                                                                                                                                      INPUT DATA:
                                                                                                                                                                                                                                                                                                 0 25 18 0 55 24 0.2 36 *
                                                                                                                                                                                                                                                                                      PROCESS GENERATOR
DEFINE I AS AN INTEGER VARIABLE
FOR I = 1 TO NO.NEW.SHIPS,
DO
                            ** SHIPS HAVE BEEN LOADED.

THE AVERAGE IN-PORT TIME FOR A SHIP WAS *.** HOURS.

THE MAXIMUM IN-PORT TIME FOR A SHIP WAS *.** HOURS.
                                                                                                                                                                                                                                                                                               ACTIVATE A SHIP IN 2 * I DAYS
LET TYPE(SHIP) = "NEW"
LOOP
UNTIL END OF.SIMULATION,
DO
                            THE DOCK UTILIZATION WAS *** (X 100%)
THE AVERAGE QUEUE FOR THE DOCK WAS *** SHIPS
                            THE TUG UTILIZATION WAS "." (X 100%)
THE AVERAGE QUEUE FOR THE TUG WAS "." SHIPS
                                                                                                                                                                                                                                                                                                         ACTIVATE A SHIP NOW
LET TYPE(SHIP) = "OLD"
WAIT EXPONENTIAL.F(11.0, 2) HOURS
        STOP
END "PROCESS GENERATOR
                                                                                                                                                                                                                                                                                              WATER CONTROL OF SHIPS, SERVED,
SKIP Z LINES WITH TIME.V, NO OF SHIPS, SERVED,
AVG.IN., PORT.TIME,
AVG.IN., PORT.TIME, MAX IN PORT.TIME,
DOCK.UTILIZATION;13, AVG DOCK, QUEUE(1),
TUG.UTILIZATION;11) AND AVG.TUG QUEUE(1) THUS
AFTER .... DAYS
PROCESS SHIP
DEFINE ARRIVAL TIME AS A REAL VARIABLE
LET ARRIVAL TIME = TIME V
REQUEST 1 DOCK(1)
REQUEST 1 TUG(1)
WAIT EXPONENTIAL F(10.3) HOURS
RELINOUISH 1 TUG(1)
WORK EXPONENTIAL F(10.4) HOURS
REQUEST 1 TUG(1)
WAIT EXPONENTIAL F(10.5) HOURS
REQUEST 1 TUG(1)
WAIT EXPONENTIAL F(10.5) HOURS
RELINOUISH 1 TUG(1)
RELINOUISH 1 TUG(1)
RELINOUISH 1 DOCK(1)
LET IN,PORT.TIME = (TIME.V - ARRIVAL TIME) * HOURS V
END "PROCESS SHIP
                                                                                                                                                                                                                                                                                                          ** SHIPS HAVE BEEN LOADED

THE AVERAGE IN PORT TIME FOR A SHIP WAS *... HOURS.

THE MAXIMUM IN-PORT TIME FOR A SHIP WAS *... HOURS.
                                                                                                                                                                                                                                                                                                          THE DOCK UTILIZATION WAS * * * (X 100% )
THE AVERAGE QUEUE FOR THE DOCK WAS * * * SHIPS
                                                                                                                                                                                                                                                                                                         THE TUG UTILIZATION WAS ... (X 100%)
THE AVERAGE QUEUE FOR THE TUG WAS ... SHIPS
                                                                                                                                                                                                                                                                                      STOP
END "PROCESS GENERATOR
                                                                                                                                                                                                                                                                                     PROCESS SHIP
DEFINE ARRIVALTIME AS A REAL VARIABLE
DEFINE MEAN.LOAD.TIME AS A REAL VARIABLE
IF TYPE(SHIP) = "OLD"
LET MEAN LOAD.TIME = LOADING.TIME
ELSE ET MEAN LOAD.TIME = 21
                                                AFRICAN PORT TANKER STUDY
                                                                      AFTER 365.02 DAYS
 803 SHIPS HAVE BEEN LOADED.
THE AVERAGE IN-PORT TIME FOR A SHIP WAS 45 24 HOURS.
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS 206.28 HOURS.
                                                                                                                                                                                                                                                                                                  ELSE
LET MEAN.LOAD.TIME = 21
ALWAYS
UNTIL .END.OF SIMULATION
DO ____
       THE DOCK UTILIZATION WAS .77 (X 100 %)
THE AVERAGE QUEUE FOR THE DOCK WAS 1.82 SHIPS
                                                                                                                                                                                                                                                                                                           TIL .END.OF SIMULATION

LET ARRIVAL.TIME = TIME.V

REQUEST 1 DOCK(1)

REQUEST 1 TUG(1)

REQUEST 1 TUG(1)

WAIT EXPONENTIAL.F(1.0,3) HOURS

RELINOUISH 1 TUG(1)

WORK EXPONENTIAL.F(MEAN LOAD.TIME,4) HOURS

REQUEST 1 TUG(1)

WAIT EXPONENTIAL.F(1.0,5) HOURS

RELINOUISH 1 TUG(1)

RELINOUISH 1 TUG(1)

LET IN.PORT.TIME = (TIME.V - ARRIVAL.TIME) * HOURS.V

LET YPE(SHIP) = "OLD"

LEAVE

ELSE

WAIT EXPONENTIAL.F(240.0,5) HOURS

OF
       THE TUG UTILIZATION WAS .19 (X 100 % )
THE AVERAGE QUEUE FOR THE TUG WAS .03 SHIPS
                                                                                                                                                                                                                                                                                      LOOP
END "PROCESS SHIP
                                                                                                                                                                                                                                                                                                                                     AFRICAN PORT TANKER STUDY
                                                                                                                                                                                                                                                                                                                                     NO. OF NEW SHIPS IS 5.
                                                                                                                                                                                                                                                                                                                                                            AFTER 365.02 DAYS
                                                                                                                                                                                                                                                                                        908 SHIPS HAVE BEEN LOADED.
THE AVERAGE IN-PORT TIME FOR A SHIP WAS 137.69 HOURS
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS 464.80 HOURS.
                                                                                                                                                                                                                                                                                             THE DOCK UTILIZATION WAS 95 (X 100 % ) THE AVERAGE QUEUE FOR THE DOCK WAS 11.64 SHIPS
                                                                                                                                                                                                                                                                                             THE TUG UTILIZATION WAS .21 (X 100 % )
THE AVERAGE QUEUE FOR THE TUG WAS .03 SHIPS
```

Figure 4 Figure 5

```
PROCESS SHIP
DEFINE ARRIVAL TIME AS A REAL VARIABLE
DEFINE MEANLOAD.TIME AS A REAL VARIABLE
IF TYPE(SHIP) = "O'LD"
LET MEANLOAD.TIME = LOADING.TIME
ELSE
LET MEANLOAD.TIME = 21
ALWAYS
UNTIL LEND.OF.SIMULATION
DO
DO TE ADD
                                                           SIMSCRIPT II.5 TUTORIAL MODEL
AN AFRICAN PORT STUDY
PREAMBLE
PROCESSES INCLUDE GENERATOR AND SHIP
EVERY SHIP HAS A TYPE
AND A SHIP.STATUS
AND BELONGS TO THE FLEET
DEFINE TYPE AS AN ALPHA VARIABLE
DEFINE SHIP.STATUS AS AN ALPHA VARIABLE
                                                                                                                                                                                                                                                                                                                                                                                              ITIL LEND.OF.SIMULATION

LET ARRIVAL.TIME = TIME.V

LET SHIP.STATUS[SHIP] = "IN.HARBOR"
REQUEST 1 DOCK(1)
REQUEST 1 TUG(1)
RELINQUISH 1 PERMIT(UNLOAD)
RELINQUISH 1 PERMIT(UNLOAD)
RELINQUISH 1 PERMIT(UNLOAD)
RET SHIP.STATUS[SHIP] = "IN.LOADING"
WORK EXPONENTIAL.FIMEAN.LOAD.TIME.4) HOURS
LET SHIP.STATUS[SHIP] = "IN.HARBOR"
REQUEST 1 TUG(1)
REQUEST 1 TUG(1)
REQUEST 1 TUG(1)
REQUEST 1 PERMIT(DEPART)
RELINQUISH 1 PERMIT(DEPART)
RELINQUISH 1 PERMIT(DEPART)
LET IN.PORT.TIME = (TIME.V — ARRIVAL.TIME) * HOURS V
IF TYPEGHIP = "OLD"
REMOVE THIS SHIP FROM FLEET
LISE
LESE
LET SHIP.STATUS[SHIP] = "ATSEA"
LESE
LET SHIP.STATUS[SHIP] = "ATSEA"
                EXTERNAL PROCESSES ARE SMOG AND STORM EXTERNAL EVENT UNIT IS 7
RESOURCES INCLUDE DOCK AND TUG AND PERMIT
                 DEFINE NO.NEW.SHIPS AS AN INTEGER VARIABLE
                THE SYSTEM HAS A LOADING.TIME RANDOM STEP VARIABLE AND OWNS THE FLEET DEFINE LOADING.TIME AS A REAL VARIABLE
               DEFINE LOADING.TIME AS A REAL VARIABLE

ACCUMULATE AVG.DOCK QUEUE AS THE AVERAGE OF N.O.DOCK

ACCUMULATE DOCK UTILIZATION AS THE AVERAGE OF N.X. DOCK

ACCUMULATE TUG UTILIZATION AS THE AVERAGE OF N.X. TOCK

ACCUMULATE THE UTILIZATION AS THE AVERAGE OF N.X. TUG

TALLY AVG.IN. PORT.TIME AS THE AVERAGE OF N. O.TUG

TALLY AVG.IN. PORT.TIME AS THE AVERAGE

AND NO.O.F.SHIPS.SERVED AS THE NUMBER

AND NAX.IN. PORT.TIME AS THE MAXIMUM OF IN.PORT.TIME

DEFINE IN.PORT.TIME AS A REAL VARIABLE

DEFINE DEPART TO MEAN 1

DEFINE JUNIOAD TO MEAN 2

DEFINE LEND.OF.SIMULATION TO MEAN TIME.V >= 365.
                                                                                                                                                                                                                                                                                                                                                                   ELSE
LET SHIP.STATUS(SHIP) = "AT.SEA"
WAIT EXPONENTIAL.F(240.0,6) HOURS
LOOP
END "PROCESS SHIP
  END "PREAMBLE
              CALL ORIGIN.R(1,1.80)
READ LOADING.TIME
PRINT 1 LINE THUS
SKIP 1 LINE
READ NO.NEW.SHIPS
PRINT 1 LINE WITH NO.NEW.SHIPS THUS
NO.OF NEWS SHIPS IS '.

SKIP 1 LINE
CREATE EVERY DOCK(1)
LET U.DOCK(1) = 3
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
LET U.PERMIT(J.NLOAD) = 1
LET U.PERMIT(J.NLOAD) = 1
LET U.PERMIT(J.NLOAD)
START SIMULATION
D "MAIN
   MAIN
                                                                                                                                                                                                                                                                                                                                                                   PROCESS STORM
DEFINE DURATION AS A REAL VARIABLE
READ DURATION
REQUEST 1 PERMIT(.DEPART) WITH PRIORITY 1
FOR EACH SHIP IN FLEET,
WITH SHIP STATUS(SHIP) = "AT.SEA"
INTERRUPT SHIP
WAIT DURATION DAYS
RELINQUISH 1 PERMIT(.DEPART)
FOR EACH SHIP IN FLEET,
WITH SHIP.STATUS(SHIP) = "AT.SEA"
RESUME SHIP
END "STORM
                                                                                                                                                                                                                                                                                                                                                                     END "STORM
                                                                                                                                                                                                                                                                                                                                                                  PROCESS SMOG
DEFINE DURATION AS A REAL VARIABLE
READ DURATION
REQUEST 1 PERMIT(.UNLOAD) WITH PRIORITY 1
FOR EACH SHIP IN FLEET,
WITH SHIP.STATUS(SHIP) = "UNLOADING"
INTERRUPT SHIP
WAIT DURATION DAYS
RELINQUISH 1 PERMIT(.UNLOAD)
FOR EACH SHIP IN FLEET,
WITH SHIP.STATUS(SHIP) = "UNLOADING"
RESUME SHIP
END "SMOG
    END
   INPUT DATA:
                 0.25 18 0.55 24 0.2 36 *
 PROCESS GENERATOR
DEFINE I AS AN INTEGER VARIABLE
FOR'I = 1 TO NO.NEW.SHIPS,
DO
                          ACTIVATE A SHIP IN 2 * I DAYS
LET TYPE(SHIP) = "NEW"
LET SHIP STATUS(SHIP) = "AT.SEA"
FILE SHIP IN FLEET
                                                                                                                                                                                                                                                                                                                                                                                                                                AFRICAN PORT TANKER STUDY
              LOOP
UNTIL .END.OF.SIMULATION,
DO
                                                                                                                                                                                                                                                                                                                                                                                                                                NO. OF NEW SHIPS IS 5.
                          ACTIVATE A SHIP NOW
LET TYPE(SHIP) = "OLD"
LET SHIP STATUS(SHIP) = "AT SEA"
FILE SHIP IN FLEET
WAIT EXPONENTIAL,F(11.0, 2) HOURS
                                                                                                                                                                                                                                                                                                                                                                                                                                                             AFTER 365.02 DAYS
                                                                                                                                                                                                                                                                                                                                                                    928 SHIPS HAVE BEEN LOADED.
THE AVERAGE IN-PORT TIME FOR A SHIP WAS 112.49 HOURS.
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS 461.69 HOURS.
             WAIT EAR COLOUR WAIT TIME V, NO.OF. SHIPS, SERVED, AVG IN.-PORT.TIME, MAX IN PORT.TIME, DOCKUTILIZATION(1), AVG.DOCK QUEUE(1), TUG.UTILIZATION(1) AND AVG.TUG.QUEUE(1) THUS AFTER "DAYS"
                                                                                                                                                                                                                                                                                                                                                                           THE DOCK UTILIZATION WAS ..95 (X 100 % )
THE AVERAGE QUEUE FOR THE DOCK WAS 9 12 SHIPS
                                                                                                                                                                                                                                                                                                                                                                           THE TUG UTILIZATION WAS .22 (X 100 % )
THE AVERAGE QUEUE FOR THE TUG WAS .04 SHIPS
                         AFTER ... DAYS

SHIPS HAVE BEEN LOADED,
THE AVERAGE IN PORT TIME FOR A SHIP WAS ... HOURS.
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS ... HOURS.
THE DOCK UTILIZATION WAS ... (X 100%)
THE AVERAGE QUEUE FOR THE DOCK WAS ... SHIPS
                          THE TUG UTILIZATION WAS ... (X 100%) THE AVERAGE QUEUE FOR THE TUG WAS ... SHIPS
  STOP
END "PROCESS GENERATOR
```

```
SIMSCRIPT II.5 TUTORIAL MODEL
AN AFRICAN PORT STUDY
 PREAMBLE
PROCESSES INCLUDE GENERATOR AND SHIP
EVERY SHIP HAS A TYPE
AND A SHIP.STATUS
AND A SHIP.ID
AND BELONGS TO THE FLEET
DEFINE TYPE AS AN ALPHA VARIABLE
DEFINE SHIP.STATUS AS AN ENTEGER VARIABLE
                                EXTERNAL PROCESSES ARE SMOG AND STORM EXTERNAL EVENT UNIT IS 7
                  RESOURCES INCLUDE DOCK AND TUG
AND PERMIT
                   DEFINE NO.NEW.SHIPS AS AN INTEGER VARIABLE
                  THE SYSTEM HAS A LOADING.TIME RANDOM STEP VARIABLE AND OWNS THE FLEET
DEFINE LOADING.TIME AS A REAL VARIABLE
                  DEFINE LOADING.TIME AS A REAL VARIABLE
ACCUMULATE AVG.DOCK.QUEUE AS THE AVERAGE OF N.Q.DOCK
ACCUMULATE DOCK.UTILIZATION AS THE AVERAGE OF N X.DOCK
ACCUMULATE TUG.UTILIZATION AS THE AVERAGE OF N.X.TUG
ACCUMULATE TUG.UTILIZATION AS THE AVERAGE OF N.Q.TUG
TALLY AVG.IN.PORT.TIME AS THE AVERAGE
AND NO.OF SHIPS.SERVED AS THE NUMBER
AND MAXIN.PORT.TIME AS THE AVERAGE
DEFINE DEFINE DEADLY TO MEAN.
                 DEFINE .DEPART TO MEAN 1
DEFINE UNLOAD TO MEAN 2
DEFINE .END.OF.SIMULATION TO MEAN TIME.V > = 365
   END "PREAMBLE
                LET BETWEEN.V = 'DETAIL'
CALL ORIGIN.R(1,1,80)
READ TYPE DISTRIBUTION
PRINT 1 LINE THUS
SKIP 1 LINE
SKIP 1 LINE
AFRICAN PORT TANKER STU
SKIP 1 LINE
READ NO.NEW.SHIPS
PRINT 1 LINE WITH NO.NEW.SHIPS THUS
NO. OF NEWS SHIPS IS *.

SKIP 1 LINE
CREATE EVERY DOCK(1)
LET U.DOCK(1) = 3
CREATE EVERY TUG(1)
LET U.TUG(1) = 1
CREATE EVERY TUG(1)
LET U.PERMIT(LOPART) = 1
LET U.PERMIT(LOPART) = 1
ACTIVATE A GENERATOR NOW
START SIMULATION
END "MAIN
  INPUT DATA:
                0.25 18 0.55 24 0.2 36 *
     PROCESS GENERATOR
DEFINE I AS AN INTEGER VARIABLE
DEFINE SHIP.COUNT AS AN INTEGER, SAVED VARIABLE
FOR I = 1 TO NO.NEW.SHIPS,
DO
                            ACTIVATE A SHIP IN 2 * 1 DAYS
LET TYPE(SHIP) = "NEW"
LET SHIP, STATUS(SHIP) = "AT.SEA"
ADD 1 TO SHIP.COUNT
LET SHIP.ID(SHIP) = SHIP.COUNT
FILE SHIP IN FLEET
                 LOOP
UNTIL .END.OF SIMULATION,
DO
                             ACTIVATE A SHIP NOW
LET TYPE(SHIP) = "OLO"
LET SHIP.STATUS(SHIP) = "AT SEA"
ADD 1 TO SHIP.COUNT
LET SHIP.IQSHIP) = SHIP.COUNT
FILE SHIP IN FLEET
WAIT EXPONENTIAL F(11 0, 2) HOURS
)P
                WAIT EXPONENTIAL F(11 0, 2) HUUHS
LOOP
SKIP 2 LINES
WITH TIMELY, NO.OF SHIPS, SERVED,
MANUAL MORTHIME,
OCCK UTILIZATION() MA. AVE, DOCK, LIEUE(),
TIGUTILIZATION() MA. DAVE, TUG, QUEUE() THUS
AFTER *** DAYS
*** SHIPS HAVE BEEN LOADED.
THE AVERAGE HAPORT TIME FOR A SHIP WAS *** HOURS
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS *** HOURS
THE DOCK UTILIZATION WAS *** (X 100%)
THE AVERAGE QUEUE FOR THE DOCK WAS *** SHIPS
THE TUG UTILIZATION WAS *** (X 100%)
                             THE TUG UTILIZATION WAS *.** (X 100% )
THE AVERAGE QUEUE FOR THE TUG WAS *.** SHIPS
    STOP
END "PROCESS GENERATOR
```

```
PROCESS SHIP
DEFINE ARRIVAL TIME AS A REAL VARIABLE
DEFINE MEAN LOAD TIME AS A REAL VARIABLE
IF TYPE(SHIP) = "OLD"
LET MEAN.LOAD.TIME = LOADING.TIME
ELSE_ET MEAN LOAD TIME = 21
ALWAYS
UNTIL .END.OF.SIMULATION
DO
LET ARRIVAL TIME = TIME V
                                                               WAYS

ITIL. END. OF. SIMULATION

LET ARRIVAL. TIME = TIME.V

LET SHIP. STATUS(SHIP) = "IN. HARBOR"
REQUEST 1 DOCK(1)
REQUEST 1 TUG(1)
REQUEST 1 TUG(1)
REQUEST 1 TUG(1)
REQUEST 1 THANKI VILLOAD)
RET SHIP. STATUS (SHIP) = "UNLOAD ING"
EXTRA STATUS (SHIP) = "UNLOAD ING"
LET SHIP. STATUS (SHIP) = "UNLOAD ING"
LET SHIP. STATUS (SHIP) = "IN. HARBOR"
REQUEST 1 TUG(1)
WAIT EXPONENTIAL. F(MEAN LOAD. TIME.4) HOURS
LET SHIP. STATUS (SHIP) = "IN. HARBOR"
REQUEST 1 TUG(1)
RELINQUISH 1 TUG(1)
RE
    LOOP
END "PROCESS SHIP
  PROCESS STORM
DEFINE DURATION AS A REAL VARIABLE
READ DURATION
REQUEST 1 PERMIT (DEPART) WITH PRIORITY 1
FOR EACH SHIP IN FLEET,
WITH SHIP-STATUS(SHIP) = "AT.SEA"
INTERRUPT SHIP
WAIT DURATION DAYS
RELINQUISH 1 PERMIT (DEPART)
FOR EACH SHIP IN FLEET,
WITH SHIP-STATUS(SHIP) = "AT.SEA"
RESUME SHIP
END "STORM
       END "STORM
PROCESS SMOG
DEFINE DURATION AS A REAL VARIABLE
READ DURATION
REQUEST 1 PERMIT(.UNLOAD) WITH PRIORITY 1
FOR EACH SHIP IN FLEET,
WITH SHIP.STATUS(SHIP) = "UNLOADING"
INTERRUPT SHIP
WAIT DURATION DAYS
RELINQUISH 1 PERMIT(.UNLOAD)
FOR EACH SHIP IN FLEET,
WITH SHIP.STATUS(SHIP) = "UNLOADING"
RESUME SHIP
END "SMOG
RETURN
OTHERWISE
IF EVENT.V = I.SMOG,
PRINT 1 LINE WITH LINE.F(SMOG) AND TIME.V THUS
SMOG PROCESS RESUMING ON LINE * AT TIME ****.*
RETURN
OTHERWISE
IF EVENT.V = I.STORM,
PRINT 1 LINE WITH LINE.F(STORM) AND TIME.V THUS
STORM PROCESS RESUMING ON LINE * AT TIME ****.*
RETURN
OTHERWISE
END "ROUTINE DETAIL
```

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```
SHIP ***** (1YPE ***) IS AWAITING EXECUTION OF LINE *
SKIP 2 LINES WITH U.DOCK(1), N.X.DOCK(1) AND N.Q.DOCK(1) THUS
THERE.ARE 'FREE DOCKS
THERE ARE 'DOCKS IN USE
THERE ARE 'DOCKS IN USE
AND 'SHIPS IN THE DOCK QUEUE.
THERE ARE ' DOCKS IN USE AND 'SHIPS IN THE DOCK QUEUE.
SKIP 2 LINES
PRINT 3 LINES WITH U.TUG(1), N.X.TUG(1) AND N.Q.TUG(1) THUS
THERE ARE ' FREE TUGS
THERE ARE ' TUGS IN USE
AND 'SHIPS IN THE TUG QUEUE.
SKIP 2 LINES
END "SNAP.R
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AFRICAN PORT TANKER STUDY

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AFRICAN PORT TANKER STUDY

NO. OF NEW SHIPP IS 5.

AT TIME

AT TIM
                                                                                                                                                                                                                                                                                                                                                    NO. OF NEW SHIPS IS 5.
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AFTER 365.02 DAYS

928 SHIPS HAVE BEEN LOADED.
THE AVERAGE IN-PORT TIME FOR A SHIP WAS 112.49 HOURS.
THE MAXIMUM IN-PORT TIME FOR A SHIP WAS 461.69 HOURS. THE DOCK UTILIZATION WAS ..95 (X 100 %)
THE AVERAGE QUEUE FOR THE DOCK WAS 9.12 SHIPS

Figure 7 continued

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